

DAKOTA ULTRASONICS

Flaw Detectors, Accessories & Probes - Price List

Date: 01/01/16



Models:	Connector Type	Part #	Price US
DFX-7	LEMO 00	Z-220-0001	3650.00
DFX-7+	LEMO 00	Z-221-0001	3850.00
DFX-8	LEMO 00	Z-250-0001	4850.00
DFX-8+	LEMO 00	Z-251-0001	5850.00

Kit Includes (DFX-7 Series):

Operating Manuals	4 oz Couplant
DakView PC software & Cables	Calibration certificate
Carrying case	

Kit Includes (DFX-8 Series):

Lithium ion battery	4 oz Couplant
Line power adaptor	Operating manuals
Universal power cable	DakView PC software & USB cable
Carrying Case	Calibration certificate

Additional Options (DFX-6 Series):

	Part #	Price US
Firmware software upgrade included w/service	Call for RMA	250.00
Firmware software upgrade only	Call for RMA	350.00
WinDFX2 Reporting Software & Cable – USB Interface	F-211-0008	725.00

Additional Options (DFX-7 Series):

	Part #	Price US
Note: All firmware upgrades available for download on our website at no charge.		N/A
DakView PC Software CD (included w/ DFX-7 kits)	A-206-7001	30.00

Additional Options (DFX-8 Series):

	Part #	Price US
Note: All firmware & PC software upgrades available for download on our website at no charge.		N/A
DakView PC Software CD (included w/ DFX-8 kits)	A-206-7001	30.00

Accessory Items (DFX-6 Series):

	Part #	Price US
Lithium ion battery pack	B-020-3100	225.00
External smart battery charger	B-030-0000	245.00
Power adaptor (18 volts 3.9amps w/6' cable)	N-006-0202	95.00
Universal power cable	N-506-0060	15.00
Instrument case (w/straps)	F-211-0007	150.00
Operators manual DFX-615	P-211-0007	35.00

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Operators manual DFX-625	P-211-0008	35.00
Operators manual DFX-635	P-211-0009	35.00
Operators manual DFX-638	P-211-0010	35.00
USB to LEMO cable (winDFX2 reporting software)	165028	90.00
Video output cable	152119	75.00
RS232 PC cable (9 pin)	N-406-0750	70.00

Accessory Items (DFX-7 Series):	Part #	Price US
Instrument case (w/straps)	F-149-0001	75.00
6 foot RS232 (DB-9 to Lemo 2 pin)	N-306-0010	65.00
USB to Serial Adapter	N-402-0510	25.00
Operators manual DFX-7 Series (Thickness)	P-220-0004	20.00
Operators manual DFX-7 Series (Flaw)	P-220-0002	20.00
Plastic Carrying Brief Case	A-100-6003	35.00
Lemo 00 to BNC Transducer Cable Adapter	J-098-0001	50.00

Accessory Items (DFX-8 Series):	Part #	Price US
Lithium ion battery pack	B-040-3200	225.00
External smart battery charger	B-030-0000	245.00
Power adaptor (12 volts @ 2 Amps w/6' cable)	N-250-0001	95.00
Universal power cable	N-506-0060	15.00
Instrument case (w/straps)	F-250-0006	150.00
Operators manual DFX-8 (Thickness)	P-250-0003	20.00
Operators manual DFX-8 (Flaw)	P-250-0004	20.00
USB Type 1 to Type 2 female	N-402-0510	25.00
RS232 PC cable (9 pin)	N-306-0410	75.00
USB to Serial Adapter	N-402-0510	25.00
Plastic Carrying Brief Case	A-250-6002	90.00
Lemo 00 to BNC Transducer Cable Adapter	J-098-0001	50.00
10' Lemo 1 5pin to BNC analog output cable	N-110-0470	90.00
10' Lemo 1 5pin to DB9 analog output cable	N-110-0410	80.00

Couplant			
			
Part #	Description	Comments	Price US
V-000-0001	4 oz bottle		15.00
V-000-0003	12 oz bottle		25.00
V-000-0004	1 gallon		140.00
V-000-0002	2 oz tube (High Temp – 900F)		40.00

Educational Training Software (self-paced courses – CD's):	Part #	Price US
Ultrasonic Testing (UT)	UTEDU	1150.00
Advanced Ultrasonic Techniques – Phased Array & TOFD (PA)	PAEDU	575.00
Penetrant Testing (PT)	PTEDU	350.00
Magnetic Testing (MT)	MTEDU	525.00

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Radiographic Testing (RT)	RTEDU	1150.00
Corrosion Basic Principles (CO)	COEDU	575.00

TRANSDUCER CABLES & CABLE ADAPTORS



BNC	Lemo 1	Lemo 00 M	Lemo 00 F	Microdot
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Custom Lengths: Available on request.

Single probe cable (DFX-6 Series) – 6' length

Type	Part #	Price	Type	Part #	Price
BNC - BNC	N-106-0170	60.00	LEMO 1 - LEMO 00	N-106-0800	90.00
BNC - LEMO 00	N-106-0100	65.00	LEMO 1 - LEMO 1	N-106-0830	115.00
BNC - M'DOT	N-106-0120	65.00	LEMO 1 - M'DOT	N-106-0820	90.00
BNC - LEMO 1	N-106-0130	85.00			

Dual probe cable (DFX-6 Series) – 6' length

Type	Part #	Price	Type	Part #	Price
BNC - M'DOT	N-206-0120	100.00	LEMO 1 - LEMO 00	N-206-0800	145.00
BNC - LEMO 00	N-206-0100	105.00	LEMO 1 - M'DOT	N-206-0820	150.00

Single probe cable (DFX-7 Series) – 4' length

Type	Part #	Price	Type	Part #	Price
LEMO 00 - M'DOT	N-104-0020	65.00	LEMO00 - LEMO00	N-104-0000	65.00
LEMO 00 - BNC	N-104-0070	60.00			

Dual probe cable (DFX-7 Series) – 4' length

Type	Part #	Price	Type	Part #	Price
LEMO 00 - M'DOT	N-204-0020	100.00	LEMO00 - LEMO00	N-204-0000	100.00
LEMO 00 - BNC	N-204-0070	95.00			

Single probe cable (DFX-8 Series) – 6' length

Type	Part #	Price	Type	Part #	Price
LEMO 00 - M'DOT	N-106-0020	70.00	LEMO00 - LEMO00	N-106-0000	70.00
LEMO 00 - BNC	N-106-0100	65.00			

Dual probe cable (DFX-8 Series) – 6' length

Type	Part #	Price	Type	Part #	Price
LEMO 00 - M'DOT	N-206-0020	110.00	LEMO00 - LEMO00	N-206-0000	110.00
LEMO 00 - BNC	N-206-0100	105.00			

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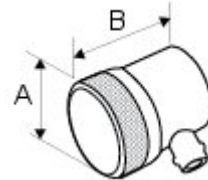
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TRANSDUCERS

SINGLE ELEMENT CONTACT TRANSDUCERS (SLM) – HIGH WEAR



Element Size (Dia.)	A	B
.500"	1.055"	1.230"
.750"	1.268"	1.430"
1.00"	1.555"	1.430"



Description:	High wear contact transducers with extended stainless steel ring.
Used:	Rough surfaces, Castings, Billets, and Extruded Parts.
Damping:	Medium
Connectors:	BNC (B), Lemo 1 (L) *Specify connector type after part #
Price:	\$315.00 US **\$415.00 or ***\$385.00 (P) Composite option – 1MHz & 3.5MHz only available with Composite. ***Call for price on 3.5MHz.

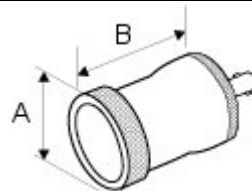
Element Size	**1.0 MHz	2.25 MHz	***3.5 MHz	5.0 MHz
.500" DIA.	PSLM501	SLM5025	PSLM5035	SLM5050
.750" DIA.	PSLM751	SLM7525	PSLM7535	SLM7550
1.00" DIA.	PSLM101	SLM1025	PSLM1035	SLM1050

Ordering Example: SLM7525B = SLM .750" x 2.25MHz BNC

SINGLE ELEMENT CONTACT TRANSDUCERS (SLF) – MEMBRANE



Element Size (Dia.)	A	B
.500"	1.250"	1.180"
1.00"	1.500"	1.580"



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Description:	Replaceable membrane protected contact transducers.			
Used:	Rough surfaces, Castings (provides better contact).			
Damping:	High Gain			
Connectors:	BNC			
Price:	\$340.00 US **\$415.00 or ***\$385.00(P) Composite option - 1MHz & 3.5MHz only available with Composite.			
Element Size	**1.0 MHz	2.25 MHz	***3.5 MHz	5.0 MHz
.500" DIA.	PSLF501	SLF5025	PSLF5035	SLF5050
1.00" DIA.	PSLF101	SLF1025	PSLF1035	SLF1050
Ordering Example: SLF101 = SLF 1.00" x 1.0 MHz				

SINGLE ELEMENT CONTACT TRANSDUCERS (FC) – FINGER TIP

					
Description:	General contact style transducers with stainless steel construction. Good for near surface resolution with a 70% bandwidth.				
Used:	Common metals, plastics				
Damping:	High gain (G), Resolution (R) *Specify damping after (FC), No Damping on 1MHz or 3.5MHz - Composite.				
Connectors:	Microdot Side Entry *Optional top connect (T)				
Price:	\$290.00 US **\$345.00 (P) Composite option - 1MHz & 3.5MHz only available with Composite. *Specify connector mount after part #				
Element Size	**1.0 MHz	2.25 MHz	**3.5 MHz	5.0 MHz	**10.0 MHz
.250" DIA.	PFC251	FC2525	PFC2535	FC2550	FC2510
.375" DIA.	-	FC3725	PFC3735	FC3750	FC3710
.500" DIA.	PFC501	FC5025	PFC5035	FC5050	FC5010
.750" DIA.	-	FC7525	PFC7535	FC7550	-
Ordering Example: FCR5025T = FC Resolution .500" x 2.25MHz TOP MOUNT					

SINGLE ELEMENT CONTACT TRANSDUCERS (FCSL) – FINGER TIP (SLIM LINE)

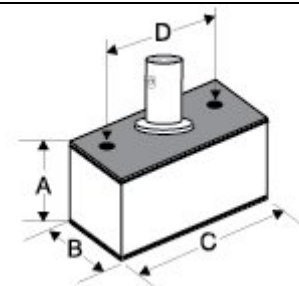
	
Description:	Line high frequency general contact transducers with a stainless steel housing.
Used:	Common metals, plastics

Damping:	High Damped			
Connectors:	Microdot Side Entry *Optional top connect (T), Specify after part #			
Price:	See below			
Element Size	5.0 MHz	10.0 MHz	15.0 MHz	20.0 MHz
Price	\$350	\$385	\$385	\$420
.125" DIA.	FCSL1250	FCSL1210	FCSL1215	FCSL1220
Ordering Example: FCSL1250T = FCSL .125" x 5MHz w/top entry microdot				

STANDARD SHEAR WAVE TRANSDUCERS (SS)



Element Size (Dia.)	A	B	C	D
.500" x .500"	.650"	.750"	1.125"	.810"
.500" x 1.00"	.650"	.750"	1.625"	1.312"
.625" x .625"	.650"	.850"	1.350"	1.000"
.750" x .625"	.650"	.850"	1.350"	1.000"
.750" x .750"	.650"	.910"	1.350"	1.000"



Description:	Shear wave transducers designed to use a variety of angle beam wedges for general weld inspection & A.W.S, and constructed in a low noise plastic or stainless steel housing.		
Used:	General weld inspection.		
Damping:	High gain (G), Resolution (R) *Specify damping after (SS), No damping on 1MHz - Composite.		
Connectors:	BNC (B), Microdot (M) *Specify connector after part #		
Price:	\$290.00 US **340.00 (P) Composite option - 1MHz only available with Composite.		
Element Size	**1.0 MHz	2.25 MHz	5.0 MHz
.500" x .500"	PSS50501	SS50502	SS50505
.500" x 1.00"	PSS50101	SS50102	SS50105
.625" x .625"	PSS62621	SS62622	SS62625
.625" x .750"	PSS62751	SS62752	SS62755
.750" x .750"	PSS75751	SS75752	SS75755
Ordering Example: SSG50502 = SS High Gain 1/2" x 1/2" 2.25MHz			

STANDARD WEDGES (SW)

Price: \$42.50 US

Angle Beam Wedges – Custom angles available on request.

Element Size	45°	60°	70°
.500" x .500"	SW5045	SW5060	SW5070
.500" x 1.00"	SW5145	SW5160	SW5170
.625" x .625"	SW6245	SW6260	SW6270

Note: An additional \$10 will be charged to radius edges.

Ordering Example: SW5045 = SW 1/2" x 1/2" 45 Degree steel

SERRATED (AWS TYPE) SQUARE WEDGES (SQW)

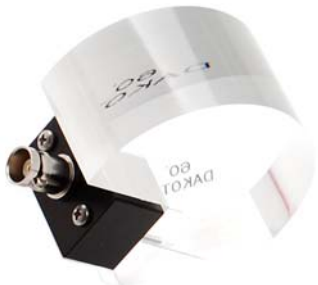
Price: \$52.50 US

Angle Beam Wedges – Custom angles available on request.

Element Size	45°	60°	70°
.625" x .625"	SQW6245	SQW6260	SQW6270
.625" x .750"	SQW6245	SQW6260	SQW6270

Note: An additional \$10 will be charged to radius edges.

Ordering Example: SQW6245 = SQW 5/8" x 5/8" 45 Degree steel

SNAIL (AWS TYPE) WEDGES (SNW)

Price: \$52.50 US


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Angle Beam Wedges – Custom angles available on request.			
Element Size	45°	60°	70°
.625" x .625"	SNW6245	SNW6260	SNW6270
Note: An additional \$10 will be charged to radius edges.			
Ordering Example: SNW6245 = SNW 5/8" x 5/8" 45 Degree steel			

QUICK CHANGE SHEAR WAVE TRANSDUCERS (QC)					
					
Description:	Threaded shear wave transducers for quickly interchanging between wedges. Ideal for limited access and curved surfaces.				
Used:	General weld inspection				
Damping:	High gain (G), Resolution (R) *Specify damping after (QC), No damping on 3.5MHz				
Connectors:	Microdot				
Price:	\$290.00 **\$325.00 US				
Standard (Q)					
Element Size	1.0 MHz	2.25 MHz	3.5 MHz	5.0 MHz	**10.0 MHz
.250" DIA.	-	QC2525	-	QC2550	QC2510
.375" DIA.	-	QC3725	-	QC3750	QC3710
.500" DIA.	-	QC5025	-	QC5050	QC5010
Ordering Example: QCR2510 = QC Resolution .250" x 10MHz					
Price:	\$340.00 US				
Composite (P)					
Element Size	1.0 MHz	2.25 MHz	3.5 MHz	5.0 MHz	10.0 MHz
.250" DIA.	PQC251	PQC2525	-	PQC2550	PQC2510
.375" DIA.	PQC371	PQC3725	-	PQC3750	
.500" DIA.	PQC501	PQC5025	PQC5035	PQC5050	
Ordering Example: PQC2510 = QC Composite .250" x 10MHz					

STANDARD QUICK CHANGE WEDGES (QW)

Price: \$42.50 US

Quick Change Wedges – Custom angles available on request.

Element Size	45°	60°	70°
.250" DIA.	QW2545	QW2560	QW2570
.375" DIA.	QW3745	QW3760	QW3770
.500" DIA.	QW5045	QW5060	QW5070

Ordering Example: QW2545 = QW .250" 45 Degree

QUICK CHANGE AWS PROVE UP SHEAR WAVE TRANSDUCERS (QCA)

Description:	Removable shear wave transducers for quickly interchanging between wedges. Ideal for limited access, curved surfaces, and AWS prove up.
Used:	General weld inspection
Damping:	High Damped
Connectors:	Microdot
Price:	\$385.00 **\$425 US ***AWS

Element Size	**1.0 MHz	***2.25 MHz	5.0 MHz
.625" x .625"	PQCA62621	QCA62622	QCA62625

Ordering Example: QCA62622 = QCA .625" x .625" 2.25MHz Microdot

QUICK CHANGE AWS PROVE UP WEDGES (QAW)

Price: **\$52.50 US**

Angle Beam Wedges – Custom angles available on request.

Element Size	45°	60°	70°
.625" x .625"	QAW6245	QAW6260	QAW6270

Note: An additional \$10 will be charged to radius edges.

Ordering Example: QAW6245 = SNW 5/8" x 5/8" 45 Degree Steel

DUAL SHEAR WAVE TRANSDUCERS (CDA)

Description:	Designed for thin material and weld inspections that require near surface resolution. Will Detect of IGSCC (Inter Granular Stress Corrosion Cracking).		
Used:	Weld inspection		
Damping:	Medium Damped		
Connectors:	Microdot End (E) or Top (T) connect *Specify after part #		
Price:	\$575.00 US **625.00 (P) Composite option – 1MHz only available with Composite.		

Element Size	**1.0 MHz	2.25 MHz	5.0 MHz
.250" x .250"	PCDA251	CDA2525	CDA2550
.250" x .375"	PCDA25371	CDA253725	CDA253750
.375" x .375"	PCDA371	CDA3725	CDA3750
.500" x .500"	PCDA501	CDA5025	CDA5050

Ordering Example: CDA252560T = CDA 1/4" x 1/4" 2.25 MHz, 60 Degree Top Connector.

CDA ANGLE OPTIONS – NOT INTERCHANGEABLE

Element Size	45°	60°	70°
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ALL	ADD 45 TO PT#	ADD 60 TO PT#	ADD 70 TO PT#
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MINIATURE ANGLE BEAM POTTED (MAP)



Description:	Mini angle beam transducers with a fixed angle. Stainless steel Housing, all angles are in steel, aluminum angle available on request.
Used:	Weld inspection (tight areas).
Damping:	Medium Damped
Connectors:	Microdot Side Entry
Price:	\$315.00 US **\$335.00 US

Element Size	2.25 MHz				5.0 MHz		
	45°	60°	70°		45°	60°	70°
.187" DIA.	MAP 182545	MAP 182560	MAP 182570		MAP 185045	MAP 185060	MAP 185070
.250" DIA.	MAP 252545	MAP 252560	MAP 252570		MAP 255045	MAP 255060	MAP 255070
** .375" DIA.	MAP 372545	MAP 372560	MAP 372570		MAP 375045	MAP 375060	MAP 375070

Element Size	**10.0 MHz		
	45°	60°	70°
.187" DIA.	MAP 181045	MAP 181060	MAP 181070
.250" DIA.	MAP 251045	MAP 251060	MAP 251070
.375" DIA.	MAP 371045	MAP 371060	MAP 371070

MINI MINIATURE ANGLE BEAM POTTED (MMAP) – DIM .375"L x .250"W x .37"H



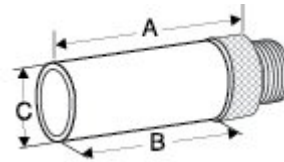
Description:	Mini miniature angle beam potted transducers with a fixed angle, are designed with stainless steel Housing for durability. Standard angles are in steel, all other non-standard angles with specific materials can be produced.
Used:	Weld inspection (tight areas).
Damping:	Medium Damped
Connectors:	Microdot Side Entry
Price:	\$420.00 US **\$445.00 US

Element Size	5.0 MHz			**10.0 MHz		
	45°	60°	70°	45°	60°	70°
.187" DIA.	MMAP 185045	MMAP 185060	MMAP 185070	MMAP 181045	MMAP 181060	MMAP 181070

IMMERSION TRANSDUCERS (IM)



Element Size (Dia.)	A	B	C	D
.250"	Custom Only			
.375"	1.75"	1.40"	.525"	
.500"	1.75"	1.40"	.625"	
.750"	1.75"	1.00"	1.00"	



Description:	Designed for immersion tank or bubbler system inspections. Stainless steel housing with UHF connector. Three different lens configurations are available – Flat, Spherical focus and Cylindrical focus.
Used:	Immersion and bubbler inspections
Damping:	High Gain (G), Resolution (R), and High Resolution (HR), No damping on 1MHz (P) Composite Option Only.
Connectors:	UHF
Price:	\$315.00 US **\$340 US ***\$420.00 Add: \$50.00 for focusing (HR)
Note: Specify damping after (IM), Lens configuration, or focal length when placing order.	
Note: Higher frequencies available upon request.	

Element Size	1.0 MHz	2.25 MHz	5.0 MHz	**10.0 MHz	***15.0 MHz
.250" DIA.	-	IM2525	IM2550	IM2510	IM2515
.375" DIA.	-	IM3725	IM3750	IM3710	-
.500" DIA.	PIM501 (\$370.00)	IM5025	IM5050	IM5010	-
.750" DIA.	PIM751 (\$395.00)	IM7525	IM7550	IM7510	-
1.00" DIA.	PIM101 (\$420.00)	IM1025	IM1050	-	-

Ordering Example: IMR7550 = IM Resolution .750" 5MHz

Thickness Gauge Transducers

Dual Element:	All thickness gauge transducers are compatible with our flaw detectors. Refer to the thickness gauge transducer catalog for additional information on available diameters, frequencies, and connector types.
Delay Line:	Same as above
Pencil (Delay line):	Same as above

Dual Element Transducers




**Refer to the thickness gauge price sheet for additional information and pricing.


Delay Line & Pencil Transducers



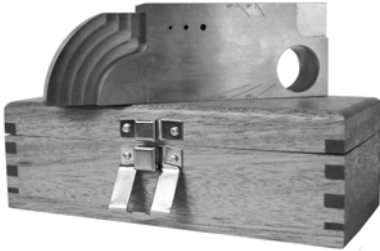
**Refer to the thickness gauge price sheet for additional information and pricing.

ULTRASONIC TEST AND CALIBRATION BLOCKS

BLOCK TYPE	STEEL	7075 AL	304 SS	TITANIUM	CASE
					
IIW TYPE 1 – per institute of welding (IIW), ASTM-E-164 & MIL-STD-2154	\$495	\$495	\$840	\$1490	\$80
Application – Calibration of transverse and longitudinal wave distance setting determination of the sound beam point of incidence and exact angle of propagation. Geometry – 1" x 4" x 12". Contains 2" dia. hole and 4" radius. Also 1/8" x 1" radius alternate reflector 1/16" deep on echo side.					


					
IIW TYPE 2 – per IIW & USAFTO 33 B-1-1 (6-1-84)	\$570	\$570	\$975	\$1745	\$80
Application – Modified version of IIW Type 1, with a 2" radius ¼" deep cut out test side, and 3 extra side drilled resolution holes.					

					
IIW V-1 (METRIC) – (European version of IIW) per BS-2704	\$495	\$545	\$920	\$1660	\$80


					
MINI IIW	\$550	\$550	\$800	\$1460	\$80


Application – Miniature version of IIW type blocks resembling the Type 2.


Geometry – 1" x 2" x 6". Contains 1" diameter hole, 2" radius ¼" deep cut out test side 3 side drilled resolution holes, and ¾" sq. x .100" deep cut out.


BLOCK TYPE	STEEL	7075 AL	304 SS	TITANIUM	CASE
					
DSC – per AWS & ATM-E-164	\$345	\$345	\$620	\$1110	\$45
Application – Shear wave distance and sensitivity calibration. Geometry – 1" thick, 4" long with 1" radius and 3" radius. Contains a 3/8" deep x 1/32" radius notch and a ½" dia. side drilled hole for 45, 60, & 70 degrees.					


					
DS –DISTANCE & SENSITIVITY per ANSI / AWS	\$705	\$705	\$1130	\$2035	\$105
Application – Distance and sensitivity. Geometry – 2" x 2" x 6" with a 2" wide cutout.					

					
ANGLE BEAM (ROMPAS) - per ASTM-E-164 & USAFTO 33 B-1-1 (6-1-84) - Kidney	\$280	\$280	\$460	\$820	\$45
Application – Angle beam calibration. Geometry – ½" or 1" thick, 1" radius opposite 2" radius with 5/64" dia. by ¾" deep flat bottom hole (1" thick only).					
ANGLE BEAM (V-2) METRIC 20MM or 12.5MM & 5MM or 1.5MM dia. target hole.	\$280	\$280	\$460	\$820	\$45
Application – Angle beam calibration. Geometry – European version of Angle Beam calibration block. Optional 20mm or 12.5mm versions with 5mm or 1.5mm target hole.					

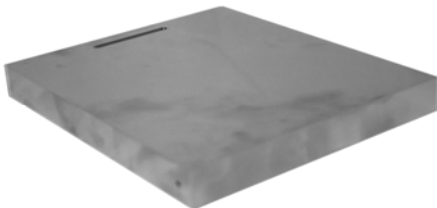
BLOCK TYPE	STEEL	7075 AL	304 SS	TITANIUM	CASE
					
ANSI/AWS RESOLUTION - RC	\$285	\$285	\$480	\$865	\$45
Application – Checking resolution capabilities of angle beam transducers. Per AWS and BPR. Geometry – 1" x 3" x 6". Contains nine .062" dia. holes for 45, 60, and 70 degrees.					


					
SC – per AWS / ASTM-E-164	\$180	\$180	\$330	\$595	\$45
Application – Sensitivity calibration (shear wave). Geometry - .905" x 1.25" x 3". Contains two .062" diameter side drilled holes.					

					
DC – per AWS & ASTM-E-164	\$260	\$260	\$450	\$810	\$45
Application – Distance calibration (shear wave). Geometry – 1" radius overlying 2" radius on 180 degree half circle.					

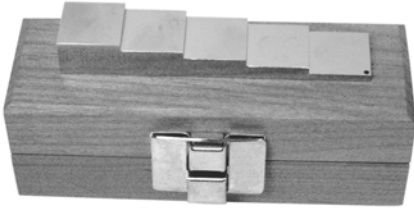
					
IOW BEAM PROFILE – English or metric. Per BS2704 (British Standards).	\$630	\$630	\$1075	\$1930	\$85
Application – Beam profile measurement of angle beam transducer. Geometry – 2" x 3" x 12". Contains two 1/16" diameter x 7/8" deep calibration holes on far side. Also contains five 1/16" diameter resolution holes drilled on 10 degree slope, far side only.					

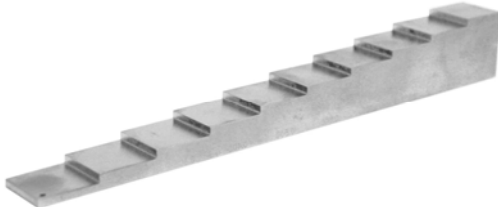
BLOCK TYPE	STEEL	7075 AL	304 SS	TITANIUM	CASE	
						
NAVSHIPS – per NAVSEA T 9074-AS-GIB-010/271 formerly Navships 0900-006-3010Sec. 6 & MIL STD-271F		\$480	\$480	\$835	\$1500	\$85
Application – Distance correction and sensitivity levels. Geometry – 1 ¼" x 3" x 12". Contains seven 3/64" dia. side drilled holes at distances of 1/8" through 2 ¾".						

					
ASME ref. block .75" – per ASME SEC V Article 23 T-434.2.1	\$445	\$445	\$600	\$1080	\$95
Application – Angle beam calibration Geometry – 1" or less – ¾" x 6" x 7"					
ASME ref. block 1.50" – per ASME SEC V Article 23 T-434.2.1	\$710	\$710	\$880	\$1770	\$130
Application – Angle beam calibration Geometry – Over 1" through 2" – 1.5" x 6" x 10"					
ASME ref. block 3.0" – per ASME SEC V Article 23 T-434.2.1	\$1070	\$1070	\$1335	\$2670	call
Application – Angle beam calibration Geometry – Over 2" through 4" – 3" x 6" x 12"					

					
ASME-N-625 ref. plate - Per ASME 1275N B.P., Section 3, Nuclear Vessels	\$585	\$585	\$1035	\$1855	\$78
Application – For longitudinal shear and surface wave sensitivity calibration. Geometry – ½" x 6" x 12". Contains 5 flat bottom holes and 1 thru hole; 3 each .062" diameter holes at depths of .050", .250" and thru. One .062" diameter hole at 1.5" depth; .125" diameter hole at 1.625" depth; one .250" diameter hole at 1.750" depth. Also contains one .002" deep surface wave notch.					

BLOCK TYPE	STEEL 4340	7075 AL	304 SS	TITANIUM	CASE
					
4-STEP BLOCK – per ASTM-E-797 Part# X-000-0002	\$185	\$185	\$410	\$455	\$50
Application – Thickness and linearity calibration. Geometry – .750" square with thickness of .250", .500", .750", and 1.0".					

					
5-STEP BLOCK – per ASTM-E-797 Part# X-000-0001	\$185	\$185	\$410	\$455	\$50
Application – Thickness and linearity calibration. Geometry – .750" square with thickness of .100", .200", .300", .400", and .500".					

					
10-STEP BLOCK – per ASTM-E-797 Part# Custom	\$415	\$415	\$830	\$1180	\$115
Application – Thickness and linearity calibration. Geometry – .750" square with thickness of .100" thru 1.0".					