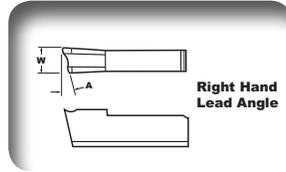
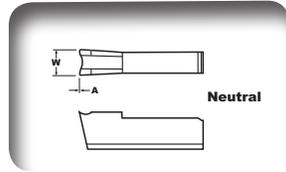
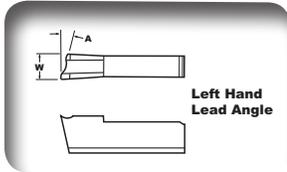




FC SERIES

Cut-Off System

INSERTS



TOOL-FLO Insert Description	EDP Code	Competitor Part Number	Width (W)	Angle (A)	Hand	C2 TIN GP26	C2 AITIN AT26	C5 TIN GP530	C5 AITIN AT530
FC-094-N	FC094N	507-140	3/32	0°	N	●	●		
FC-094-R-4	FC094R4	507-143	3/32	4°	R	●	●		
FC-094-L-4	FC094L4	507-144	3/32	4°	L	●	●		
FC-094-R-12	FC094R12	507-151	3/32	12°	R	●	●		
FC-094-L-12	FC094L18	507-152	3/32	12°	L	●	●		
FC-094-R-18	FC094R18	507-161	3/32	18°	R	●	●		
FC-125-N	FC125N	507-117	1/8	0°	N	●	●	●	●
FC-125-R-4	FC125R4	507-128	1/8	4°	R	●	●	●	●
FC-125-L-4	FC125L4	507-129	1/8	4°	L	●	●		
FC-125-R-12	FC125R12	507-146	1/8	12°	R	●	●	●	●
FC-125-L-12	FC125L12	507-154	1/8	12°	L	●	●		
FC-125-R-18	FC125R18	507-155	1/8	18°	R	●	●	●	●
FC-187-N	FC187N	507-116	3/16	0°	N	●	●	●	●
FC-187-N	FC187N	507-119	3/16	0°	N	●	●	●	●
FC-187-R-4	FC187R4	507-124	3/16	4°	R	●	●	●	●
FC-187-R-4	FC187R4	507-126	3/16	4°	R	●	●	●	●
FC-187-L-4	FC187L4	507-125	3/16	4°	L	●	●		
FC-187-L-4	FC187L4	507-127	3/16	4°	L	●	●		
FC-187-R-12	FC187R12	507-176	3/16	12°	R	●	●	●	●

Grade Crossover

General Purpose TiN Coated - low to moderate speeds
Standard Steels

TOOL-FLO'S GRADE COMPETITOR'S GRADE

GP26 **M40**

General Purpose AITIN Coated - Higher surface speeds
Stainless Steels, high temp alloys

TOOL-FLO'S GRADE COMPETITOR'S GRADE

AT26 **M43**

Heat resistant TiN coated - good at med to high speeds
Standard Steels and Tubing

TOOL-FLO'S GRADE COMPETITOR'S GRADE

GP530 **M50**

Heat resistant AITIN coated - good at high speeds
Standard Steels and Tubing

TOOL-FLO'S GRADE

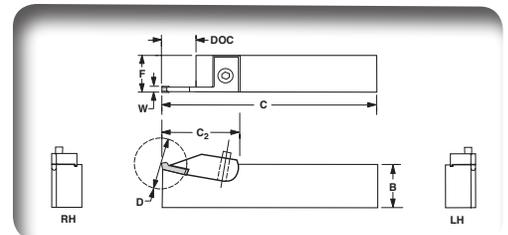
AT530



HOLDERS

FCIVOR

1/2"



TOOL-FLO Description	EDP Code	Competitor Part Number	Max. Dia. D	B	C	C ₂	F	Clamp Screw	CLAMP	D.O.C.	EDP Code	Competitor Part Number
FCIVOR-0500-094	9FCIR050094	206-175	1.063	.500	6.00	1.00	.500	SS65	CHR-FCI094	.531	9HCHRFCI094	435-152
FCIVOR-0500-125	9FCIR0500125	206-145	1.063	.500	6.00	1.00	.500	SS65	CHR-FCI125	.531	9HCHRFCI125	435-130



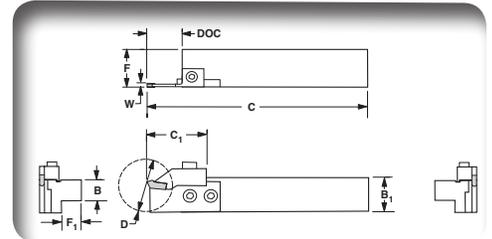
FC SERIES

Cut-Off System HOLDERS

FCVOR/L

1/2" & 3/4"

TOOL-FLO Description	EDP Code	Competitor Part Number	Max. Dia. D	B	B ₁	C	C ₁	F	F ₁	Anvil Screw	Clamp Screw
FCVOR-080B	9FCR0800B	206-179	1.625	.500	.750	4.5	1.38	1.00	.460	SS84M	SS91
FCVOL-080B	9FCL0800B	206-180	1.625	.500	.750	4.5	1.38	1.00	.460	SS84M	SS91
FCVOR/L-1200B*	9FCR/L1200B	206-178	1.625	.750	.750	4.5	1.38	1.00	.460	SS84M	SS91

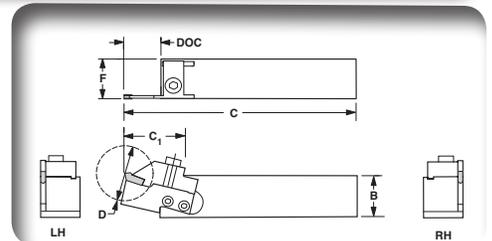


ANVIL Description	EDP Code	Competitor Part Number	W	D.O.C.	CLAMP Description	EDP Code	Competitor Part Number
AVR-FCS094	911FC094	333-101	3/32	.812	CHR-FCS094	9H1FCR094	435-154
AVR-FCS125	911FC125	333-102	1/8	.812	CHR-FCS125	9H1FCR125	435-155
AVL-FCS094	910FC094	333-103	3/32	.812	CHL-FCS094	9H1FCL094	435-156
AVL-FCS125	910FC125	333-104	1/8	.812	CHL-FCS125	9H1FCL125	435-157

FCVOR/L

1" & 1-1/4"

TOOL-FLO Description	EDP Code	Competitor Part Number	Max. Dia. D	B	C	C ₁	F	Anvil Screw	Clamp Screw
FCVOR-1600D	9FCR1600D	206-141	1.625	1.00	6.00	1.50	1.25	SS82M	SS83
FCVOL-1600D	9FCL1600D	206-142	1.625	1.00	6.00	1.50	1.25	SS82M	SS83
FCVOR-2000D	9FCR2000D	206-143	1.625	1.25	6.00	1.50	1.50	SS82M	SS83
FCVOL-2000D	9FCL2000D	206-144	1.625	1.25	6.00	1.50	1.50	SS82M	SS83

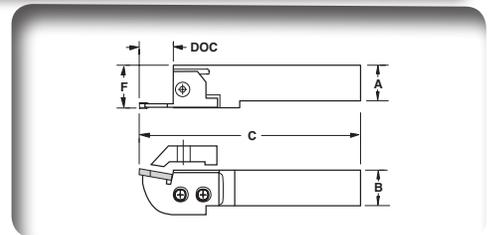


ANVIL Description	EDP Code	Competitor Part Number	W	D.O.C.	CLAMP Description	EDP Code	Competitor Part Number
AVR-FCL094	901FC094	331-117	.094	.500	CHR-FCL094	9H0FCR094	435-142
AVR-FCL125	901FC125	331-101	.125	.800	CHR-FCL125/187	9H0FCR125/187	435-128
AVR-FCL187	901FC187	331-103	.187	.800	CHR-FCL125/187	9H0FCR125/187	435-128
AVL-FCL094	900FC094	331-118	.094	.500	CHL-FCL094	9H0FCL094	435-143
AVL-FCL125	900FC125	331-102	.125	.800	CHL-FCL125/187	9H0FCL125/187	435-129
AVL-FCL187	900FC187	331-104	.187	.800	CHL-FCL125/187	9H0FCL125/187	435-129

CDVOR/L

1", 1-1/4" & 1-1/2"

TOOL-FLO Description	EDP Code	A	B	C	F	Clamp Screw	Anvil Screw
CDVOR-16	92401600	1	1	*	1.236	SB90	SF95
CDVOL-16	92301600	1	1	*	1.236	SB90	SF95
CDVOR-20	92402000	1-1/4	1-1/4	*	1.744	SB90	SF95
CDVOR-24	92402400	1-1/2	1-1/2	*	1.744	SB90	SF95



ANVIL Description	EDP Code	D.O.C.	CLAMP Description	EDP Code
AVR-FC094	9150FC094	.500	CHR-FC094	9HCHRFC094
AVR-FC125	9150FC125	1.000	CHR-FC125	9HCHRFC125
AVR-FC187	9150FC187	1.000	CHR-FC187	9HCHRFC187
AVL-FC094	9151FC094	.500	CHL-FC094	9HCHLFC094
AVL-FC125	9151FC125	1.000	CHL-FC125	9HCHLFC125
AVL-FC187	9151FC187	1.000	CHL-FC187	9HCHLFC187



800-345-2815

7803 Hansen Road • Houston, TX 77061

CATFC811 - Printed in USA ©2011 Tool-Flo Mfg., Inc.

www.toolflo.com
sales@toolflo.com