TAPERED THREAD INSPECTION - ROTARY DRILL STEMS



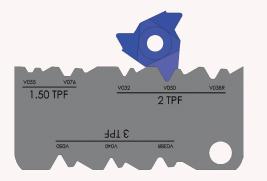
GAGEMAKER DETERCO, INC.

Required Equipment

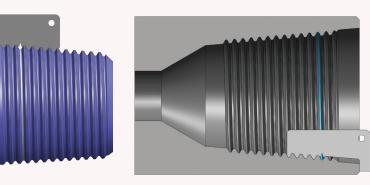


Inspection Process

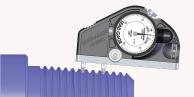
Step 1: Insert Identification

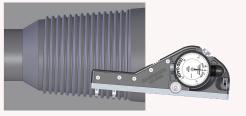


Step 3: Pitch Diameter Location

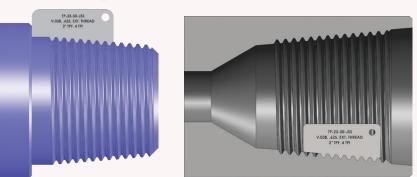


Step 5: Thread Lead





Step 2: Thread Form



Step 4: Pitch Diameter

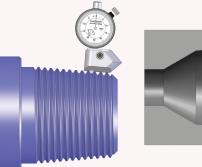






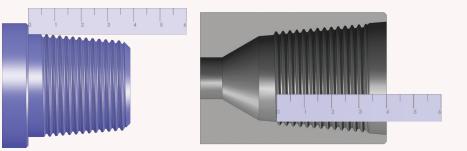


Step 7: Thread Height





Step 8: Thread Length



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