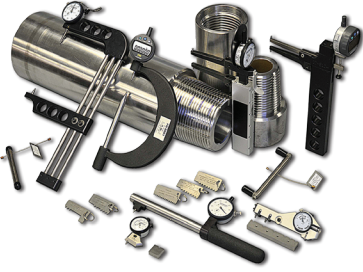
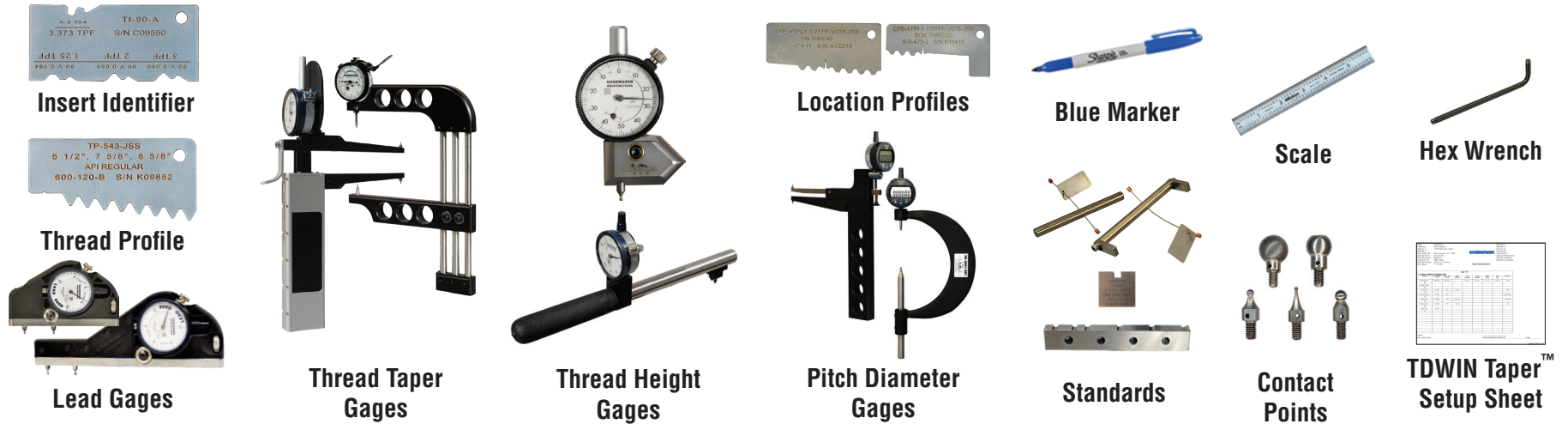


TAPERED THREAD INSPECTION - ROTARY DRILL STEMS



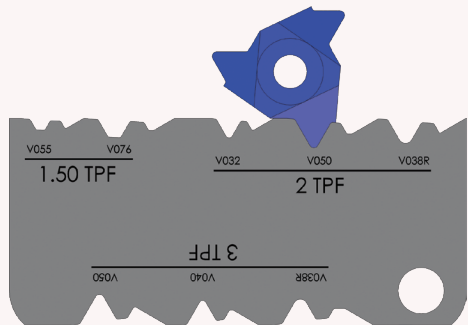
GAGEMAKER DETERCO, INC.

Required Equipment

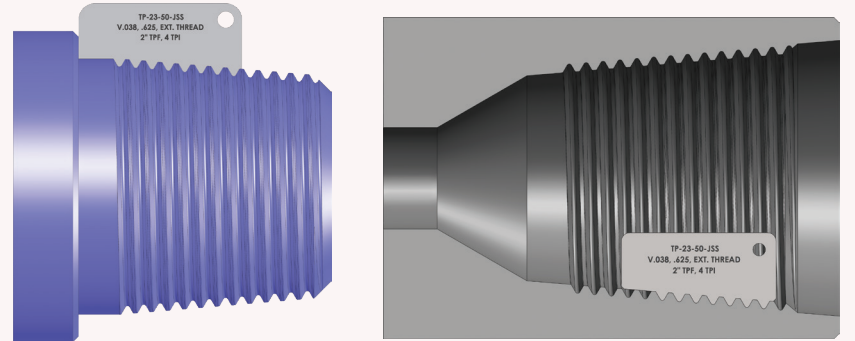


Inspection Process

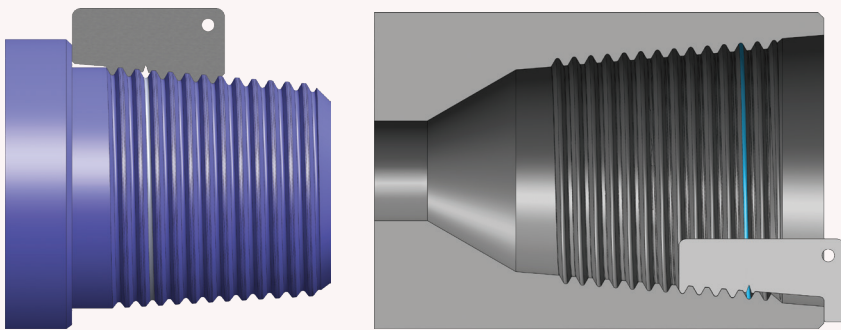
Step 1: Insert Identification



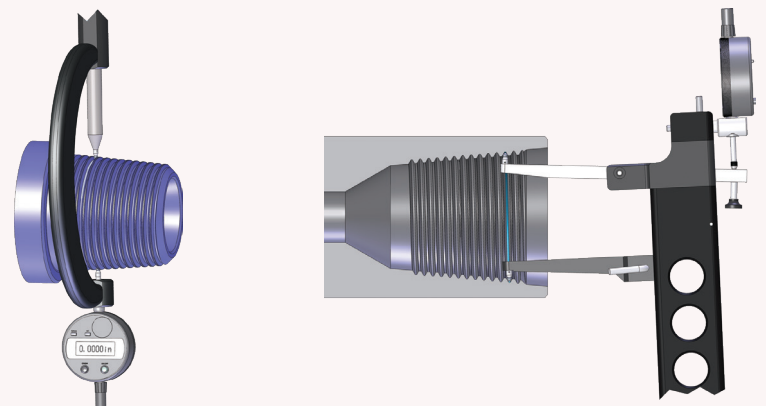
Step 2: Thread Form



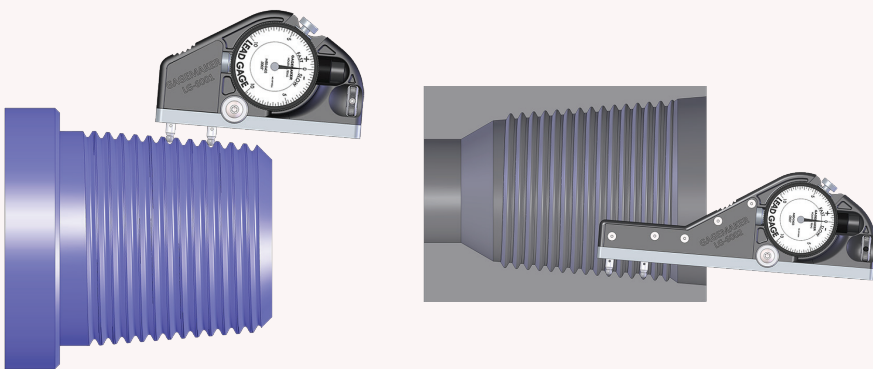
Step 3: Pitch Diameter Location



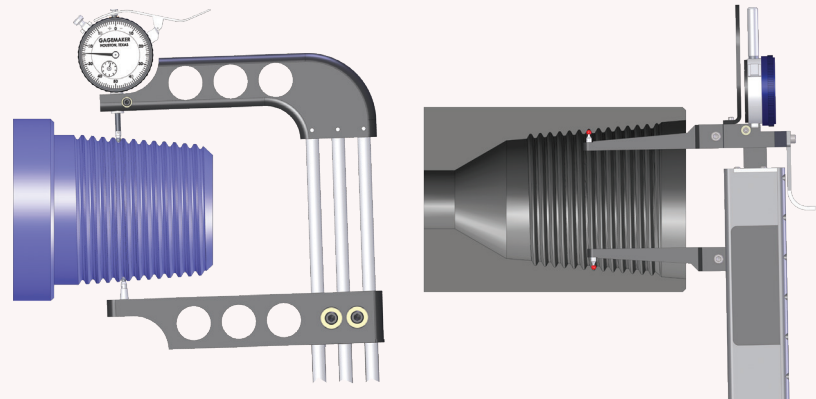
Step 4: Pitch Diameter



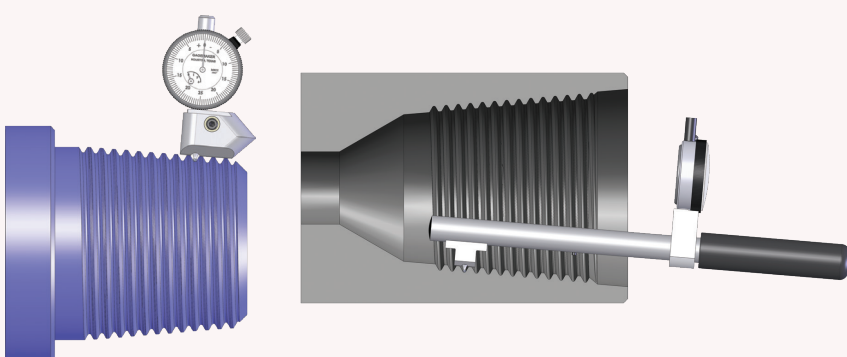
Step 5: Thread Lead



Step 6: Thread Taper



Step 7: Thread Height



Step 8: Thread Length

