STRAIGHT THREAD INSPECTION GAGENAKER DETERCO, INC.

Required Equipment





Lead Gages



Pitch Diameter Gages



Gages

Functional Size



Thread Height

Gages





Standards



Points

Thread Rolls



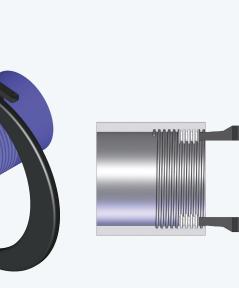
Hex Wrench



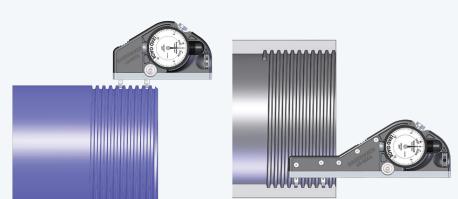
TDWIN[™] Setup Sheet

Inspection Process

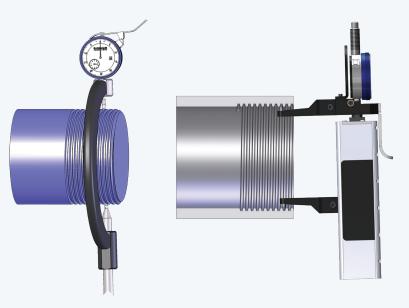
Step 1: Functional Size



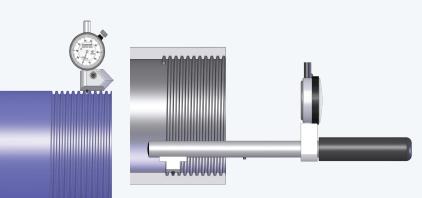
Step 3: Thread Lead



Step 2: Pitch Diameter

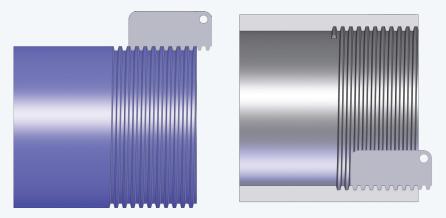


Step 4: Thread Height





Step 5: Thread Form



sales@deterco.com

www.DetercoOnline.com

(713) 943-2721

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